## PRE - ASSEMBLY INSTRUCTIONS:
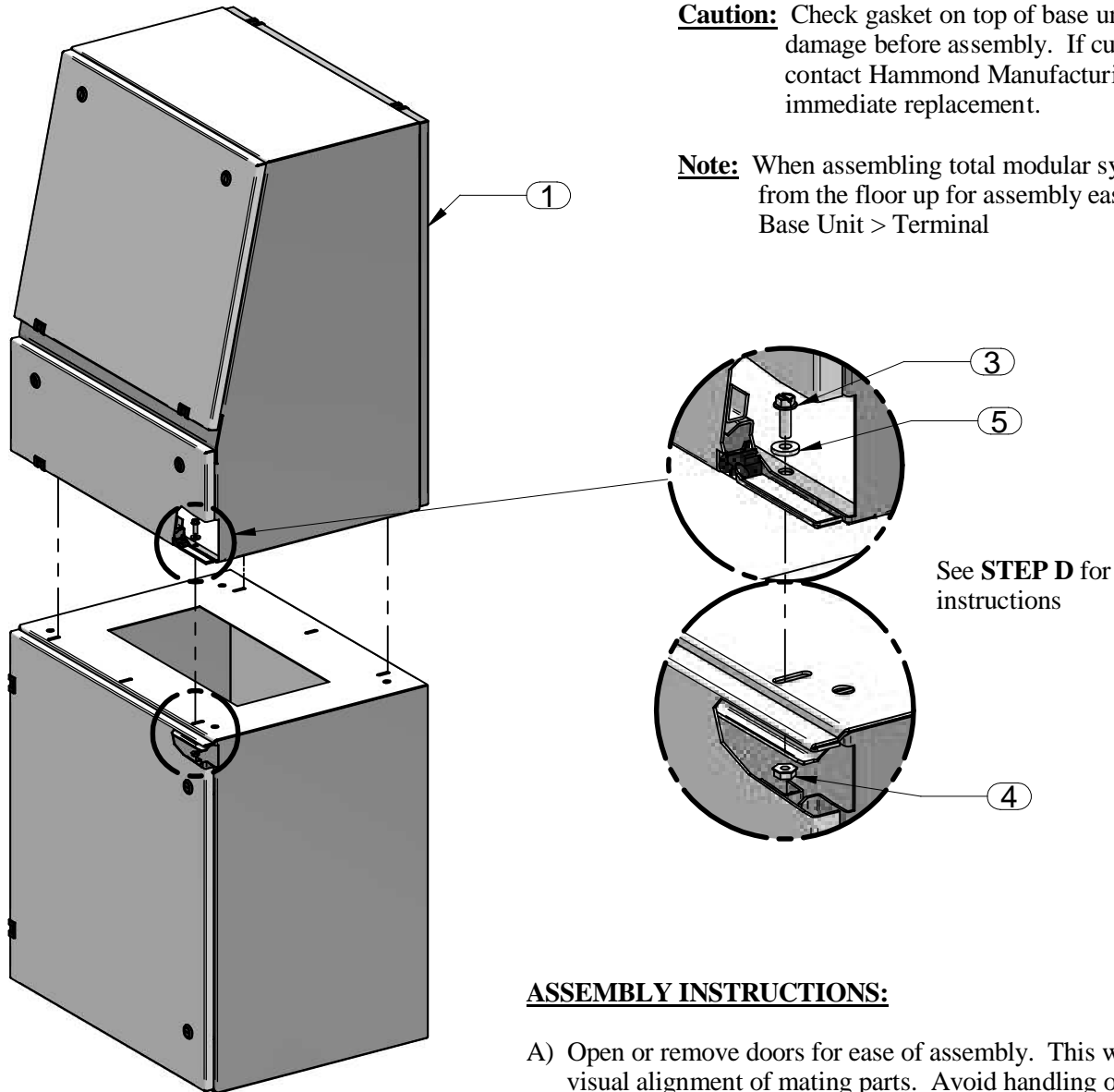
**Caution:** Check gasket on top of base unit for damage before assembly. If cut or torn, contact Hammond Manufacturing for immediate replacement.

**Note:** When assembling total modular system build from the floor up for assembly ease. Plinth > Base Unit > Terminal

See **STEP D** for instructions

## ASSEMBLY INSTRUCTIONS:

A) Open or remove doors for ease of assembly. This will allow for visual alignment of mating parts. Avoid handling or hitting gasket on objects.

B) Align terminal (item 1) over top opening in base unit (item 2). Side edges of terminal and base unit are to be flush.

C) Front and rear slots in terminal bottom are to be aligned with mounting slots on base top.

D) Once the terminal is seated properly on the base, assemble using 1/4-20 x .75 hex head screws, 1/4" sealing washers, and 1/4-20 KEP nuts (items 3, 4, & 5) provided. Torque screws and nuts to 115 in/lbs

| PARTS LIST | | |
|---|---|---|
| **ITEM No.** | **DESCRIPTION** | **QTY** |
| 1 | TERMIAL | 1 |
| 2 | BASE UNIT | 1 |
| 3 | 1/4-20 X 3/4 HEX CAP SCREW | 4, 6 or 8 |
| 4 | 1/4-20 KEP NUT | 4, 6 or 8 |
| 5 | 1/4 SEALING WASHER | 4, 6 or 8 |

TOOL BOX

3/8, 7/16" Socket Wrench

3/8, 7/16" Open Wrench

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